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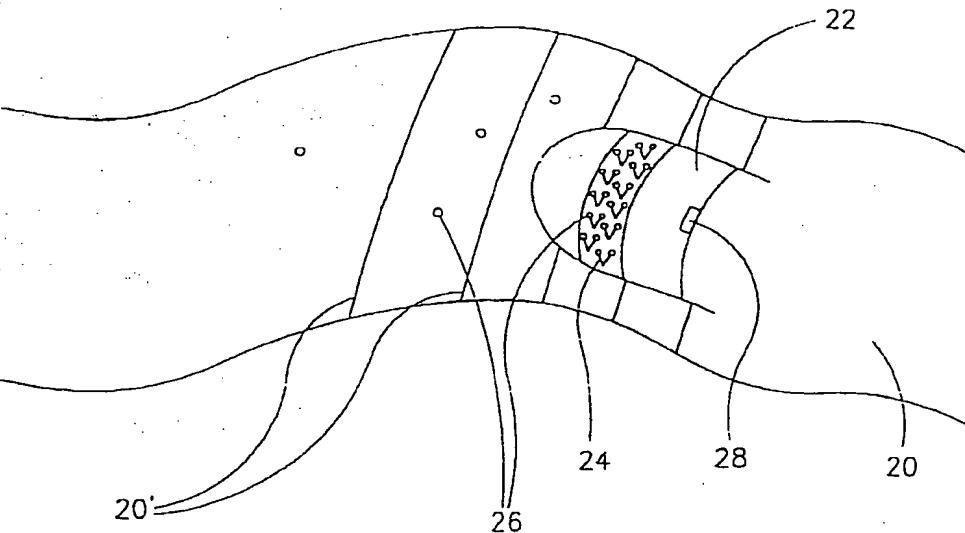
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(54) Title: A SYSTEM FOR DETECTING SUBSTANCES



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(57) Abstract: The present invention relates to a method and system for the in vivo determination of the presence and/or concentration of biological and/or chemical substances in body lumens. The system of the invention comprises a solid support, the support being inserted into a body lumen and having immobilized thereon at least one reactant capable of reacting with the substance resulting in an optical change; and a detecting unit, in communication with the support, capable of detecting a reaction resulting in an optical change between the reactant and the substance.

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For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

A SYSTEM FOR DETECTING SUBSTANCES

FIELD OF THE INVENTION

5 The present invention generally relates to a method and system for the detection of biological and/or chemical substances *in vivo*. More specifically, the present invention relates to a method and system for determining the presence and/or concentration of biological and/or chemical substances in body lumens.

10

BACKGROUND OF THE INVENTION

An atypical concentration or presence of substances in body fluids is indicative of the biological condition of the body. For example, the presence of HGC hormone in the blood of a human is characteristic of pregnancy. The presence of certain compounds or cells in the blood stream or in other body fluids characterizes pathologies. For example, an elevated level of sugar in the blood indicates an impaired function of certain organs. The presence of elevated concentrations of red blood cells in the gastrointestinal (GI) tract indicates different pathologies, depending on the location of the bleeding along the GI tract.

20 Early detection and identification of these biological or chemical substances is critical for correctly diagnosing and treating the various body conditions.

Medical detection kits are usually based on testing body fluid samples for the presence of a suspected substance i.e. In Vitro Diagnostics (IVD). This method of detection does not easily enable the localization or identification of the origin of an abnormally occurring substance. In many instances localizing an abnormally occurring 25 substance in a body lumen greatly contributes to the identification of a pathology, and thus contributes to the facile treatment of the identified pathology. For example, bleeding in the stomach may indicate an ulcer while bleeding in the small intestine may indicate the presence of a tumor. The commonly used chemical methods for detecting blood in the GI tract do not enable the identification of the origin of the

bleeding and further testing must be carried out to determine the type of pathology.

Detection of bleeding in the GI tract is possible by endoscope, however it is limited to the upper or lower gastro-intestinal tract. Thus bleeding in the small intestine is not easily detected by endoscopy.

5 Parameters such as temperature, pH and pressure in the GI tract can be monitored by swallowable telemetry pills, such as the Heidelberg Capsule. For monitoring the gastric pH the Heidelberg Capsule, which is a miniaturized radio transmitter, comprises a pH measuring cell comprising two electrodes, one of which is in direct contact with the gastric fluid. The two electrodes are separated by a
10 membrane permeable to ions (base battery), whereas pH changes alter the output voltages of the base battery which in turn effects the frequency of the capsule radio transmitter emission.

SUMMARY OF THE INVENTION

The present invention relates to a method and system for the in vivo determination of the presence and/or concentration of biological and/or chemical substances in body lumens. The method and system of the present invention enable to optically monitor the environment in a body lumen as far as the presence or concentration of a biological or chemical substance is concerned, such that the presence of a substance or a change in the concentration of a substance is immediately optically detected and can be localized to a specific place in the body lumen.

The system of the invention comprises a solid support, the support being inserted into a body lumen and having immobilized thereon at least one reactant capable of reacting with the substance resulting in an optical change; and a detecting unit, in communication with the support, capable of detecting a reaction resulting in an optical change between the reactant and the substance.

The support may be, for example, nylon, glass, plastic or any support capable of immobilizing thereon a reactant.

The reactant is capable of being immobilized onto the support and is capable of reacting with substances in body lumens whereas the reaction results in an optical change. The reactant may be a poly electrolyte such as poly acrylic acid (PAA), poly aspartic acid, poly glutamic acid or cellulose acetic acid. The reactant may further be a protein immobilized onto the support either directly or via a bridging group, such as a thrombin molecule immobilized onto a pretreated support or antibodies immobilized onto the support through a suitable mediator group.

The substance is any ion, radical or compound composite contained in body lumens, such as blood components.

The support can be attached to or can be an integral part of a medical device that can be inserted into body lumens, such as a stent, needle, endoscope or a swallowable capsule.

The present invention further relates to a method for determining in vivo the presence and/or concentration of a biological and/or chemical substance in a body lumen. The method comprises the steps of a) inserting into a body lumen a solid

support, said support having immobilized thereon at least one reactant capable of reacting with the substance resulting in an optical change and said support being in communication with a detecting unit that is capable of detecting a reaction resulting in an optical change between the reactant and the substance; and b) receiving 5 information from the detecting unit.

The present invention further relates to a swallowable capsule comprising the system of the invention.

The present invention yet further relates to a diagnostic device for the detection of blood in body lumens comprising a plastic support having immobilized 10 thereon a reactant capable of reacting with blood or blood components such that the reaction results in an optical change.

In one embodiment of the invention there is provided a swallowable capsule which includes a camera system, an optical system for imaging an area of interest onto the camera system and a transmitter which transmits the video output of the 15 camera system. The swallowable capsule passes through the entire digestive tract operating as an autonomous video endoscope. The GI tract is imaged through the capsule's transparent optical window onto which poly acrylic acid molecules are immobilized. The reaction of blood components, if blood is present in the GI tract, with the poly acrylic acid molecules, is optically detectable and is transmitted with the video 20 output such that the presence of blood is identified and the bleeding is localized in the GI tract while the capsule is still on site.

BRIEF DESCRIPTION OF THE DRAWINGS

The present invention will be understood and appreciated more fully from the following detailed description taken in conjunction with the appended drawings in which:

- 5 Figure 1 is a schematic presentation of the system according to the invention;
- Figure 2 is a schematic presentation of the process for the modification and functionalization of a support according to an embodiment of the invention;
- Figure 3 is a schematic presentation of the process for the modification and functionalization of a support according to another embodiment of the invention;
- 10 Figures 4A-E show the spectra obtained for blood solutions at a concentration of 2.5 mg/ml, with no HCl (2M) pretreatment. Figures 4B-4E show the absorption spectra of the support in a blood solution obtained at 90 seconds, 120 seconds, 150 seconds and 180 seconds respectively;
- 15 Figures 5A-F show the spectra obtained for blood solutions at a concentration of 8 mg/ml, with no HCl (2M) pretreatment. Figures 5B-5F show the spectra obtained at 10 seconds, 30 seconds, 45 seconds, 60 seconds and 90 seconds respectively;
- Figures 6A-F show the spectra obtained for blood solutions at a concentration of 3.5 mg/ml, with HCl pretreatment. Figures 6B-6F show the spectra obtained at 30 seconds, 60 seconds, 90 seconds, 120 seconds and 150 seconds respectively;
- 20 Figure 7 is a schematic presentation of a diagnostic swallowable kit comprising the system according to the invention; and
- Figure 8 is a schematic presentation of the picture field displayed by the imaging unit of the device of Fig. 7.

DETAILED DESCRIPTION OF THE INVENTION

The system and method of the present invention are utilized for the determination of the presence and/or concentration of biological and/or chemical substances in vivo. The method and system of the invention further enable to locate and localize an atypical substance or substance concentration in a body lumen.

Reference is made to Fig. 1 in which the system of the invention is schematically presented. The system comprises a solid support 22 which is coated with a band of reactant 24 layer and which is inserted into a body lumen 20 such that the reactant layer is immersed in the body lumen fluids 20' (diagonal stripes) and is in contact with the substances 26 contained in the body lumen fluids. The contact between the reactant and the substances results in a reaction which is optically detected and reported by the detecting unit 28.

The substance may be, for example, an ion, radical or compound composite and the reaction between the reactant and support may result in the deposition or binding of the substance 26 to the reactant 24, whereas the deposition or binding may further result in a change in the optical density of the support, in an electrochemical change resulting in a change of color on the support, in the transmission of light through the support, etc.

The chemical nature of the reaction ensures immediate results. Due to the immediate results of the reaction information can be immediately reported such that diagnostics and therapeutics are possible while the system is still on site.

Furthermore, the reaction between the reactant and substance is proportional to the concentration of the substance such that qualitative and quantitative results are obtained. Furthermore, a plurality of substance sources can be detected and identified unlike many IVD tests (pregnancy, sugar or protein in urine etc.) which do not respond to a subsequent exposure to the substance they detect. Thus, for example, not only can blood in the GI tract be detected but all sources of bleeding along the GI tract can be identified and localized.

The detecting unit 28 may be any unit capable of optically detecting and reporting the optical change brought about by the reaction. A suitable detecting unit may be the human eye, any suitable optical mechanical detecting unit or any suitable

imaging device.

The support may be in communication with a monitoring unit that is capable of locating it in the body lumen. The monitoring unit may comprise a reception system that is operable with a transmitting unit that is also in communication with the support.

5 The reception system is capable of receiving transmitted output from said transmitting unit thereby locating the support along a pre prepared map of the lumen. Thus, results can be reported to an operator outside the body. Locating a device such as the system of the invention is described in US 5,604,531. US 5,604,531, which is assigned to Given Imaging Ltd., is hereby incorporated by reference.

10 The immobilization of the reactant to the support depends on the specific characteristics of both reactant and support. The reactant may be applied directly to the support such as in the immobilizing of poly electrolytes onto the support. In this case different forces may be involved in the immobilization of the reactant to the support, such as electrostatic interactions, hydrogen bonding or hydrophilic 15 interactions. The reactant may be applied onto a modified support, such as in the immobilization of thrombin molecules to a pretreated support or the reactant may be immobilized to the support via a bridging group such as in the immobilization of antibodies to the support through a suitable mediator group. The immobilization of the reactant to the support will be further described and illustrated by the following 20 examples and experiments.

EXAMPLE 1

As shown in Fig. 2, a glass or quartz support 32 is modified with a functionalized siloxane, such as compounds I or II. The modified support comprises a 25 silylated monolayer 34 to which suitable compounds or molecules might be attached and immobilized. In Fig. 2 an exemplary protein molecule 36 is shown, namely a thrombin molecule. The immobilized protein 36 can now act as a reactant to react with substances. Thrombin is a plasma protein that is involved in blood clotting, specifically by converting the plasma protein fibrinogen into fibrin, the insoluble fibrous protein that 30 holds blood clots together. This affinity between thrombin, the reactant, and components of the blood plasma, render thrombin a specific and effective blood detector. Thrombin induces deposition of fibrin onto the support.

with a large amount of water (ultrapure) and then dried. 20% (w/w) aqueous solutions of PAA (M.W. 250,000) were used for the coating of the isoplast plates' surface. 0.7-0.8ml of a PAA aqueous solution were spread onto a dry clean surface of an isoplast plate. After drying (by water evaporation) the coating's weight was 5 approximately 0.01gr (5-6 mg/cm²). Phosphate buffer solution (PBS) comprising 1.345gr Na₂HPO₄, 0.125gr NaH₂PO₄ and 5.171gr KCl in 500ml water, pH adjusted to 7.2 , was used in the experiment.

EXPERIMENT - blood deposition on isoplast coated plates

10 Blood samples obtained from different donors were diluted with PBS in a volumetric flask to obtain blood solutions at varying concentrations ranging from 2.5 to 25 mg/ml. A fresh blood sample from each donor was prepared each time just prior to the measurements.

15 Spectral measurements of the isoplast plates, before and after deposition of the blood were preformed using a UVICON-860 spectrophotometer in the range of 380 to 430nm.

20 The process of blood coagulation on the modified isoplast plate surface was observed visually, by eye, as the formation of a brown-reddish precipitant, and by using a spectrophotometer. The PAA coated isoplast plate spectrum in the region of 380-430nm was registered before each deposition of blood. The PAA coated isoplast surface was exposed to 1ml of each concentration of fresh blood solution. The blood was drawn every 15 seconds and substituted by a fresh blood solution. The spectra obtained for the plate after the exposure to blood were compared with the spectra of blood solutions of 0.5 - 2.5 mg/ml.

25

Results

No significant differences were seen in the blood obtained from the different donors. The results presented below were obtained in experiments using blood samples from a single donor.

30 Five different blood solutions comprising 10, 8, 7, 3.5 and 2.5 mg/ml of blood were tested. For the solutions of a concentration above 2.5 mg/ml, an aggregation and precipitation of blood was observed on the plate surface after 10-30 seconds of

exposition (depending on the concentration of the blood solution). An adsorption of different sized particles was observed after 60-90 seconds. These particles did not disappear after washing the plate with water or with an HCl solution.

5 As can be seen in Figs 4A-E, 5A-F and 6A-F, the spectra obtained clearly demonstrate a shift of the absorbance band at 386-390nm and the formation of the peak at 410-412nm which is typical for hemoglobin solution absorbance. In the experiments whose results are illustrated in Figs 6A-F the PAA coated isoplast plates were treated with 0.01 HCl solution (pH=2) prior to the deposition of blood samples.

10 10 The pretreatment did not prevent the coagulation of blood and even made the changes appear quicker and with better visibility. The absorbance typical for hemoglobin, 412nm, appeared after a shorter period and the peak was of a better resolution.

In the experiments with blood solutions of 2.5 mg/ml concentration, the visible
15 change in the plate transparency was observed only after 60 seconds.

The results demonstrate that PAA forms a coating on isoplast that is stable at pH = 2 and which induces detectable blood coagulation in a period of 30 - 150 seconds even for blood concentrations as low as 2.5 mg/ml.

Other plastic supports, capable of immobilizing PAA may be used. Plastic
20 supports can also be prepared with a polymethylmethacrylate (PMMA) coating having thrombin linked to the PMMA.

It should be appreciated that since the reaction between the reactant and substance is optically detected, the coating on the support should be homogenous. If other visual information in addition to the information regarding a reaction is expected
25 to be collected, the coating should be transparent in the range of light used for detecting the reaction, as should be the support itself. Any wavelength suitable for detection can be used.

In accordance with an embodiment of the invention there is provided a method for determining in vivo the presence and/or concentration of a biological
30 and/or chemical substance in a body lumen. The method of the invention comprises the steps of: a) inserting into a body lumen a solid support, said support having immobilized thereon at least one reactant capable of reacting with the substance

resulting in an optical change and said support being in communication with a detecting unit that is capable of optically detecting a reaction between the reactant and the substance; and b) receiving information from the detecting unit.

The method can be utilized for the detection of substances in body lumens such as blood veins, the gastrointestinal tract or any other internal organ lumen into which a system of the invention can be inserted. Inserting a system for detecting substances in vivo can be accomplished in any appropriate method of insertion such as endoscopy, inserting a needle through the skin or by swallowing.

According to an embodiment of the invention there is provided a diagnostic device for the in vivo detection of substances. The diagnostic device comprises the system of the invention and utilizes the method of the invention.

For example, a system according to the invention can be combined with medical devices such as at the inserted end of an endoscope, stent or needle. The system of the invention can be utilized in a swallowable capsule, such as the swallowable capsule described in the above mentioned US patent number 5,604,531.

Reference is now made to Fig. 7 which is a schematic presentation of a swallowable capsule comprising the system of the invention. The swallowable capsule includes a) a camera system, b) an optical system for imaging an area of interest onto the camera system and c) a transmitter which transmits the video output of the camera system. The swallowable capsule can pass through the entire digestive tract and thus, operates as an autonomous video endoscope.

The capsule 50 typically comprises a light source 51, a viewing window 53 through which the light illuminates the inner portions of the digestive system, a camera system 55 such as a charge-coupled device (CCD) camera, which detects the images, an optical system which focuses the images onto the CCD camera system (not shown), a transmitter (not shown) which transmits the video signal of the CCD camera system and a power source 57, such as a battery, which provides power to the entirety of electrical elements of the capsule.

In accordance with the invention any reactant 52 as described above can be immobilized onto the viewing window 53, which is transparent to the illuminating light. The reactant 52 is immobilized as described above to a band 54 on the viewing window 53. The capsule 50 is swallowed or inserted into the gastrointestinal tract and

proceeds to passively travel through the length of the tract while the camera 55 images the gastrointestinal tract wall and environment. The images collected from the camera 55 are transmitted and displayed outside of the body.

Reference is now made to Fig. 8 which schematically shows the picture field 62 displayed by the camera, such as the image displayed on a physician's work station. Since both the viewing window and the reactant are transparent in the range of light being used, as long as there has been no reaction between the reactant and a substance, direct video images 66 are displayed in the picture field while the reactant band 64 is unnoticed. In the event of a reaction between the reactant and a substance the picture field's 62 optical density or color will be altered only in band 64 in accordance with the reactant used and in accordance with the presence or concentration of the substances in the gastrointestinal tract.

The reactant 52 is stable in a wide range of pH (2-8) surviving the harsh conditions in the stomach and is active through out the GI tract . If there is more than one source of a substance i.e., blood, an accumulation of the substance will augment the reaction, which will be respectively noticed on the picture field 62.

It will be appreciated by persons skilled in the art that the present invention is not limited by what has been particularly shown and described herein above. Rather the scope of the invention is defined by the claims which follow:

CLAIMS

1. A system for determining in vivo the presence and/or concentration of a biological and/or chemical substance in a body lumen comprising:
 - a solid support, the support being inserted into a body lumen and having immobilized thereon at least one reactant capable of reacting with the substance resulting in an optical change; and
 - a detecting unit, in communication with the support, capable of detecting a reaction resulting in an optical change between the reactant and the substance.
2. A system according to claim 1 wherein the support is attached to or is an integral part of a stent, needle or endoscope.
3. A system according to claim 1 wherein the support is attached to or is an integral part of a swallowable capsule.
4. A system according to claim 1 wherein the support is a glass support.
5. A system according to claim 1 wherein the support is a plastic support.
6. A system according to claim 5 wherein the plastic is isoplast.
7. A system according to claim 1 wherein the reactant is immobilized onto the support via a bridging group.
8. A system according to claim 1 wherein the reactant is a chemical compound.
9. A system according to claim 1 wherein the reactant is a biological compound.
10. A system according to claim 1 wherein the reactant is an enzyme.
11. A system according to claim 1 wherein the reactant is an antibody.
12. A system according to claim 1 wherein the reactant is polyacrylic acid.
13. A system according to claim 1 wherein the reactant is polymethylmethacrylate having thrombin linked thereon.
14. A system according to claim 1 wherein the detecting unit is capable of imaging a reaction between the reactant and the substance.
15. A system according to claim 1 further comprising at least one illuminating

element for illuminating the support.

16. A system according to claim 15 wherein the support is transparent to illumination emitted from the illuminating element.
17. A system according to claim 16 wherein the reactant is transparent to the illumination emitted from the illuminating element.
5
18. A system according to claim 1 wherein the detecting unit detects optical density.
19. A system according to claim 1 wherein the detecting unit detects color changes.
- 10 20. A system according to claim 1 further comprising a monitoring unit in communication with the support, said monitoring unit capable of locating the support in the body lumen.
21. A system according to claim 20 further comprising a transmitting unit in communication with the support.
- 15 22. A system according to claim 21 wherein the monitoring unit comprises a reception system operable with the transmitting unit, said reception system capable of receiving transmitted output from said transmitting unit thereby locating the support along a pre prepared map of the lumen.
23. A method for determining in vivo the presence and/or concentration of a
20 biological and/or chemical substance in a body lumen comprising the steps of:
 - inserting into a body lumen a solid support, said support having immobilized thereon at least one reactant capable of reacting with the substance resulting in an optical change and said support being in communication with a detecting unit that is capable of detecting a reaction resulting in an optical change between the reactant and the substance; and
 - 25 b) receiving information from the detecting unit.
- 30 24. A method according to claim 23 wherein the support is attached to or is an

integral part of a stent, needle or endoscope.

25. A method according to claim 23 wherein the support is attached to or is an integral part of a swallowable capsule.
26. A method according to claim 23 wherein the support is a glass support.
- 5 27. A method according to claim 23 wherein the support is a plastic support.
28. A method according to claim 27 wherein the plastic is isoplast.
29. A method according to claim 23 wherein the reactant is immobilized onto the support via a bridging group.
- 10 30. A method according to claim 23 wherein the reactant is a chemical compound.
31. A method according to claim 23 wherein the reactant is a biological compound.
32. A method according to claim 23 wherein the reactant is an enzyme.
33. A method according to claim 23 wherein the reactant is an antibody.
- 15 34. A method according to claim 23 wherein the reactant is poly acrylic acid.
35. A method according to claim 23 wherein the reactant is polymethylmethacrylate having thrombin linked thereon.
36. A method according to claim 23 wherein the detecting unit is capable of imaging a reaction between the reactant and the substance.
- 20 37. A method according to claim 23 further comprising the step of utilizing illumination to illuminate the support.
38. A method according to claim 37 wherein the support is transparent to the illumination.
- 25 39. A method according to claim 38 wherein the reactant is transparent to the illumination.
40. A method according to claim 23 wherein the detecting unit detects optical density.

41. A method according to claim 23 wherein the detecting unit detects color changes.
42. A method according to claim 23 further comprising the step of locating the support in the body lumen.
- 5 43. A method according to claim 42 wherein locating the support in the body lumen is done by a monitoring unit that is in communication with the support.
44. A method according to claim 43 wherein the monitoring unit comprises a reception system operable with a transmitting unit, said transmitting unit being in communication with the support and said reception system capable of receiving transmitted output from the transmitting unit thereby locating the support along a pre prepared map of the lumen.
- 10 45. A swallowable capsule comprising the system according to claim 1.
46. A swallowable capsule comprising the system according to claim 22.
47. A method according to claim 23 for the detection of substances in the gastrointestinal tract.
- 15 48. A method according to claim 47 for the detection of blood or blood components in the gastrointestinal tract.
49. A diagnostic device for the detection of blood or blood components in a body lumen comprising
- 20 a plastic support, the support being inserted into the body lumen and having immobilized thereon at least one reactant capable of reacting with the blood or blood components resulting in an optical change; and
- 25 a detecting unit, in communication with the support, capable of detecting a reaction resulting in an optical change between the reactant and the blood or blood components.

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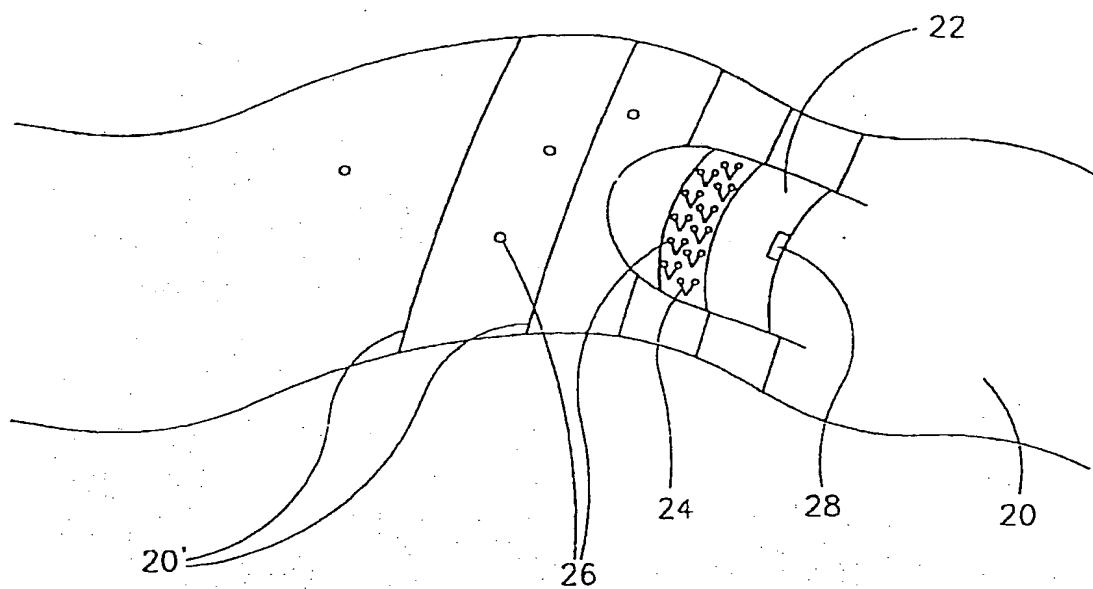


FIG.1

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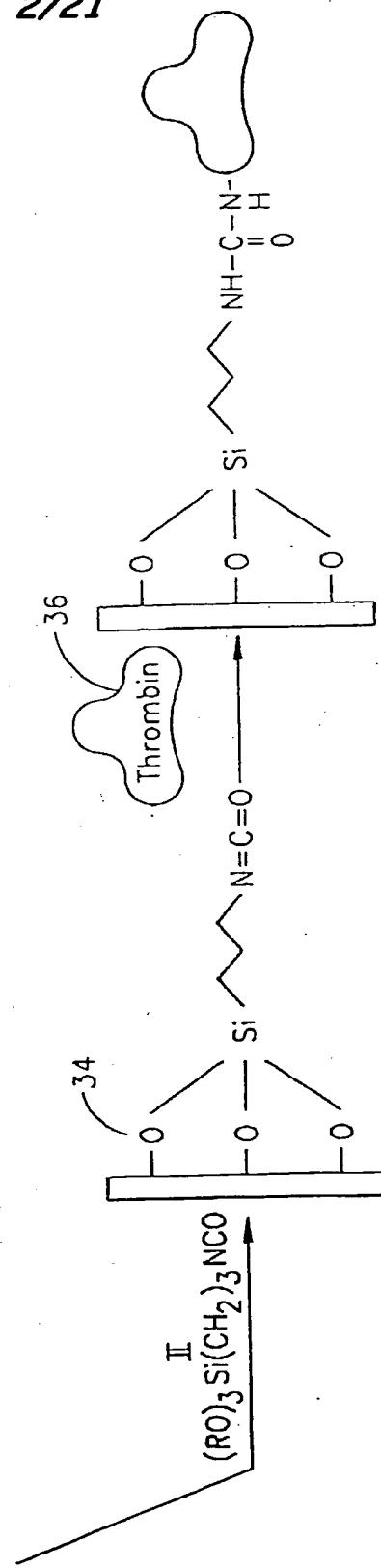
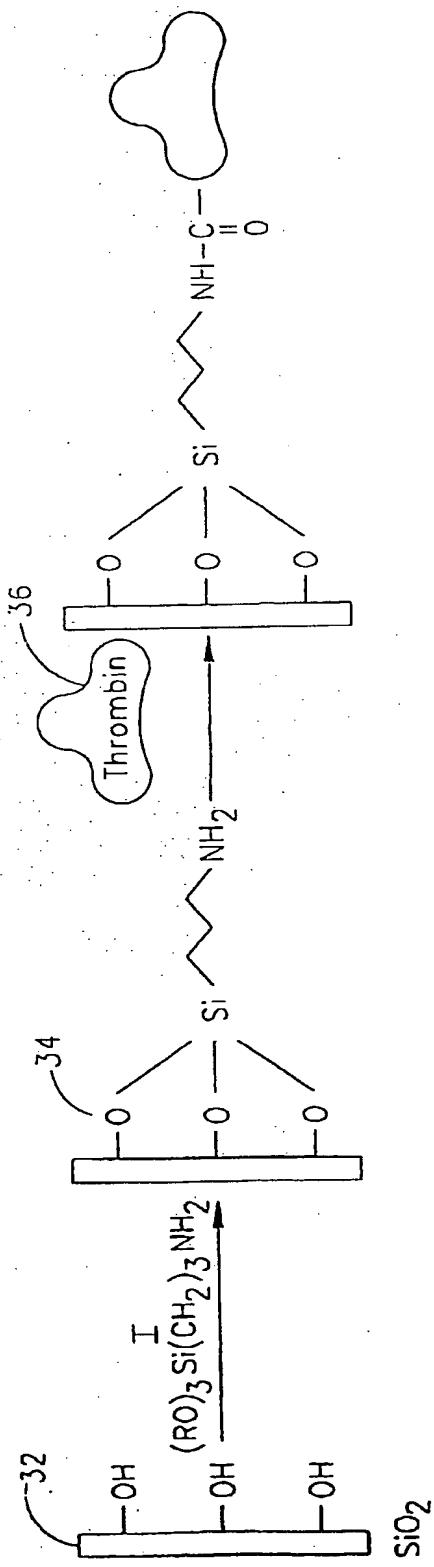


FIG. 2

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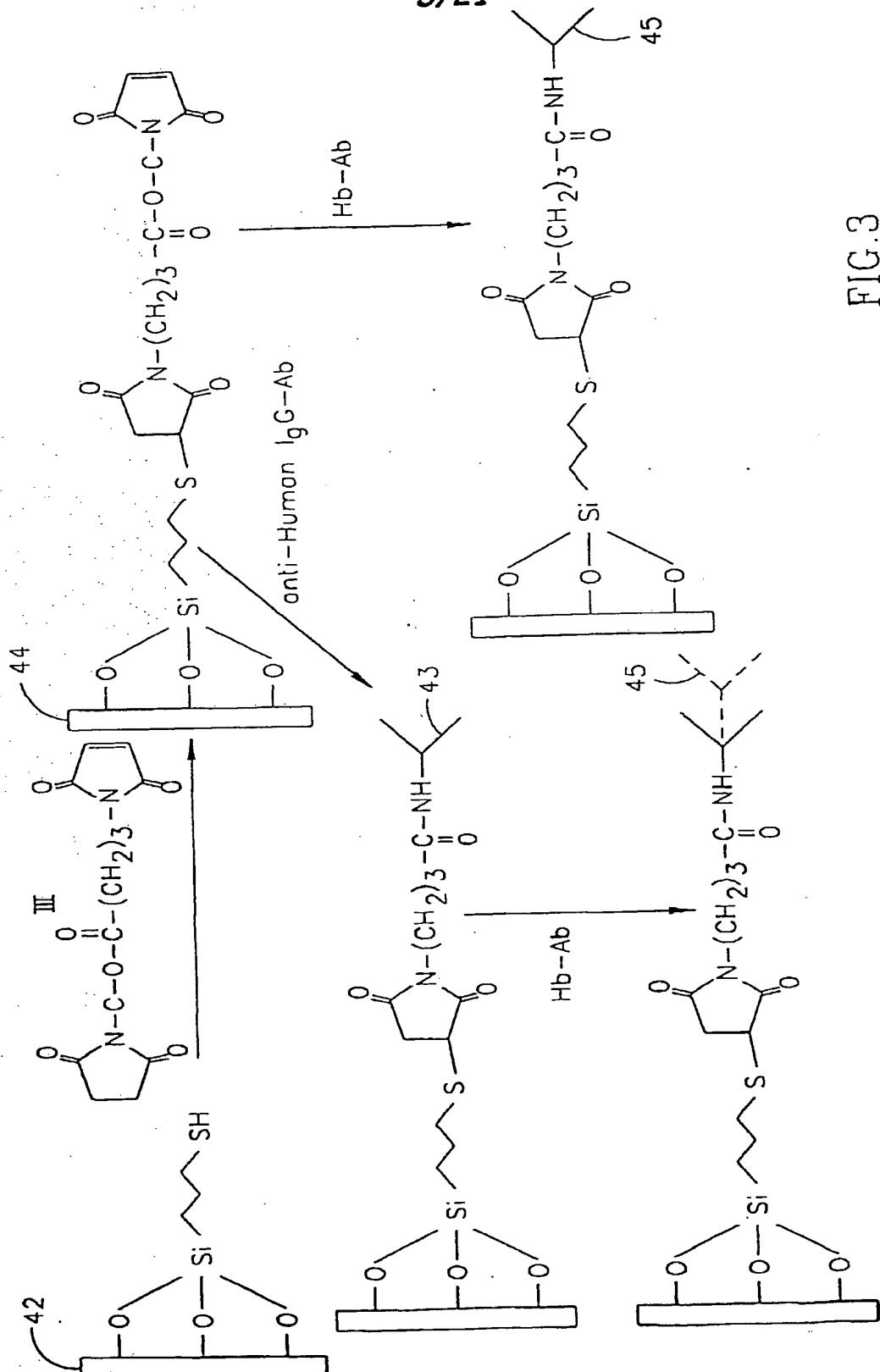


FIG. 3

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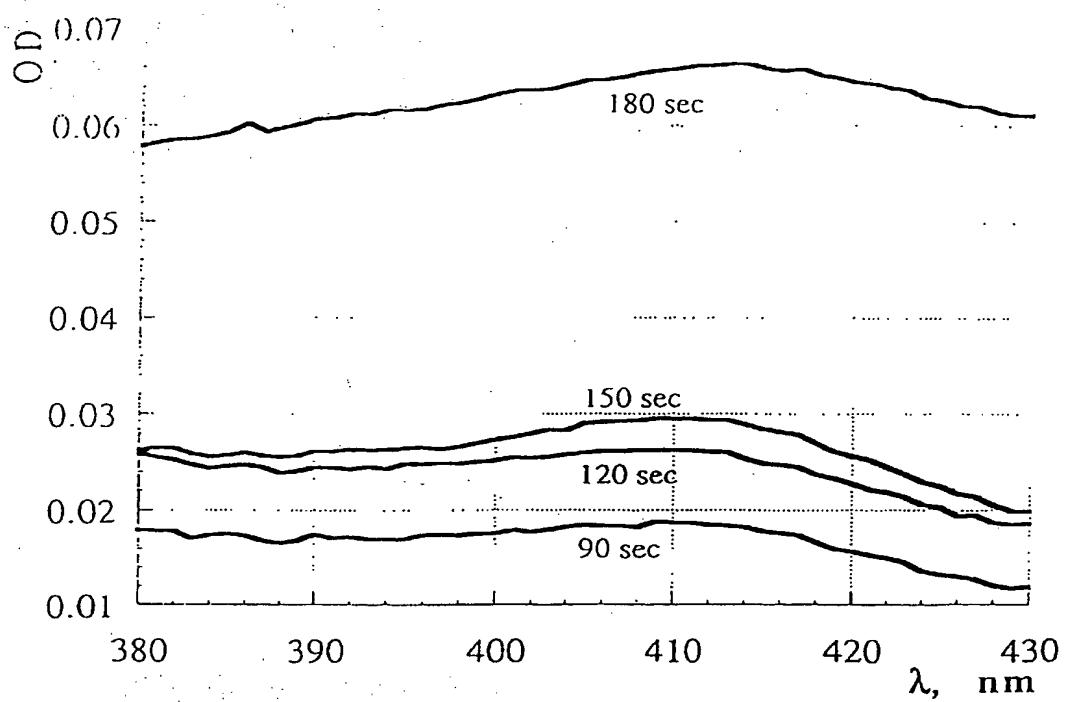


FIG 4 A

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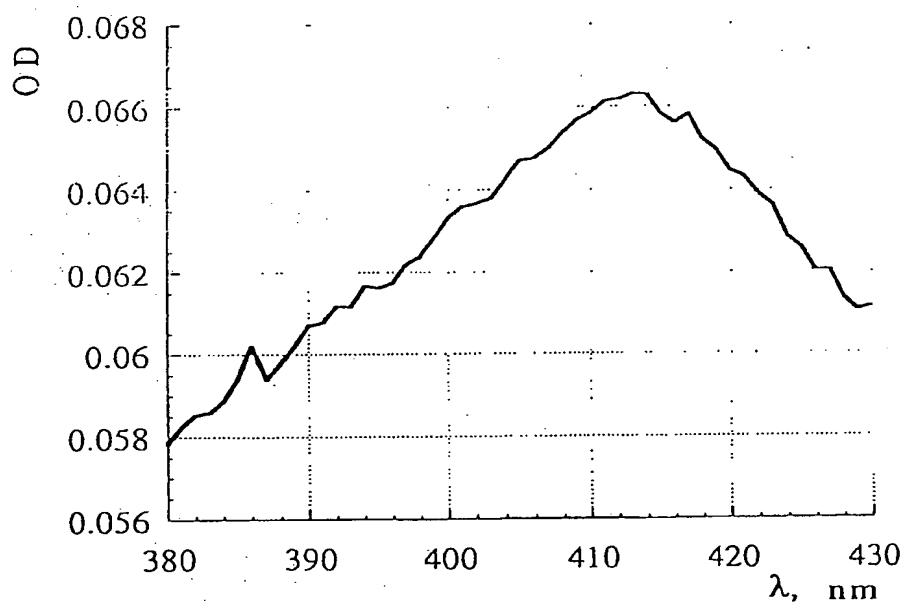


FIG 4B

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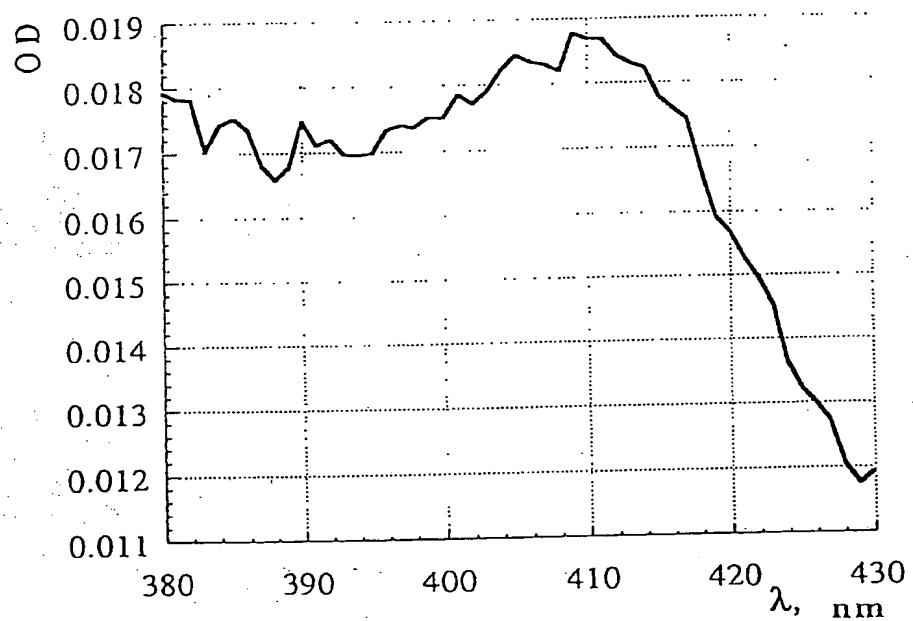


FIG 4C

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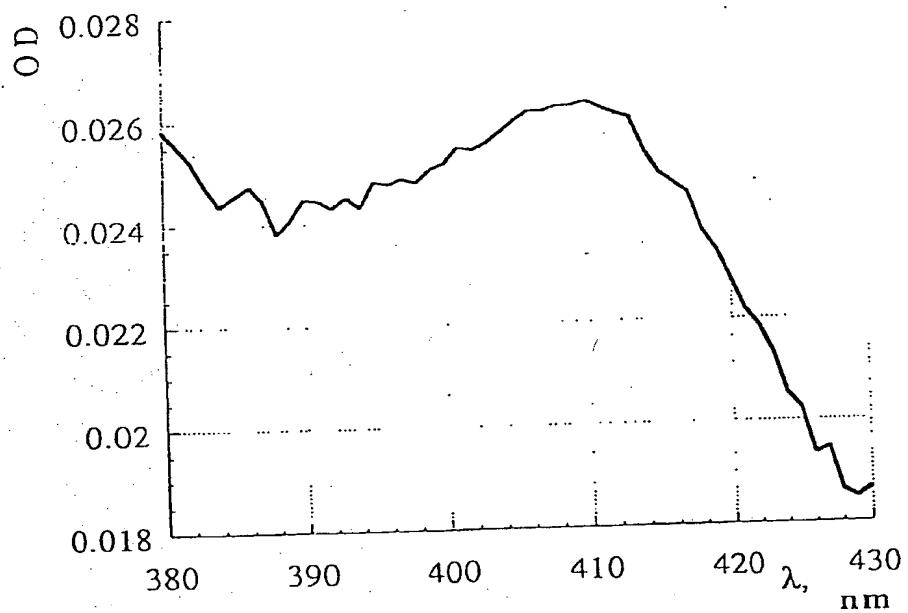


FIG 4D

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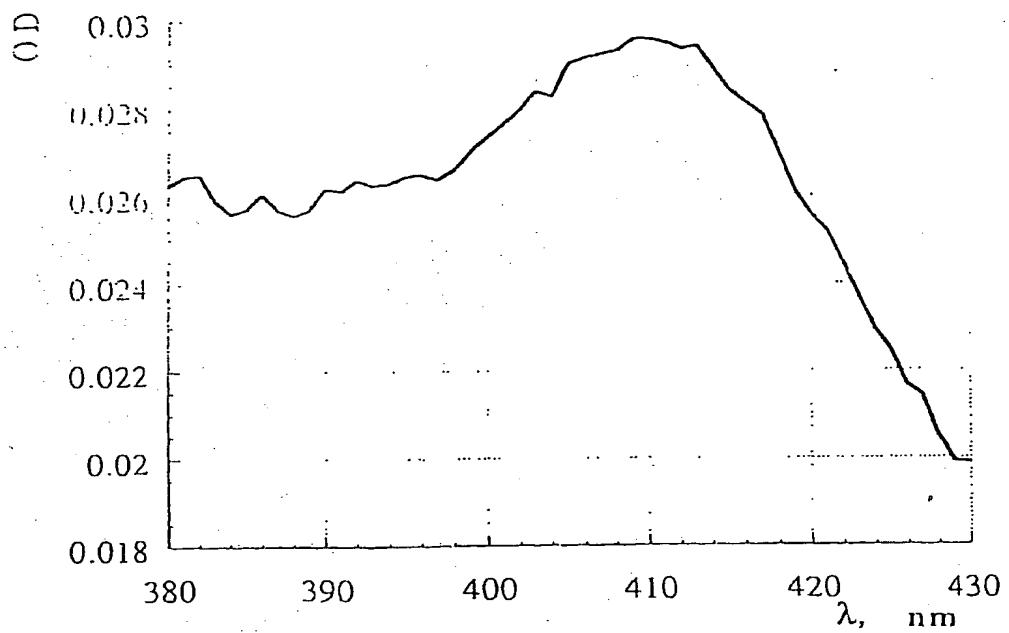
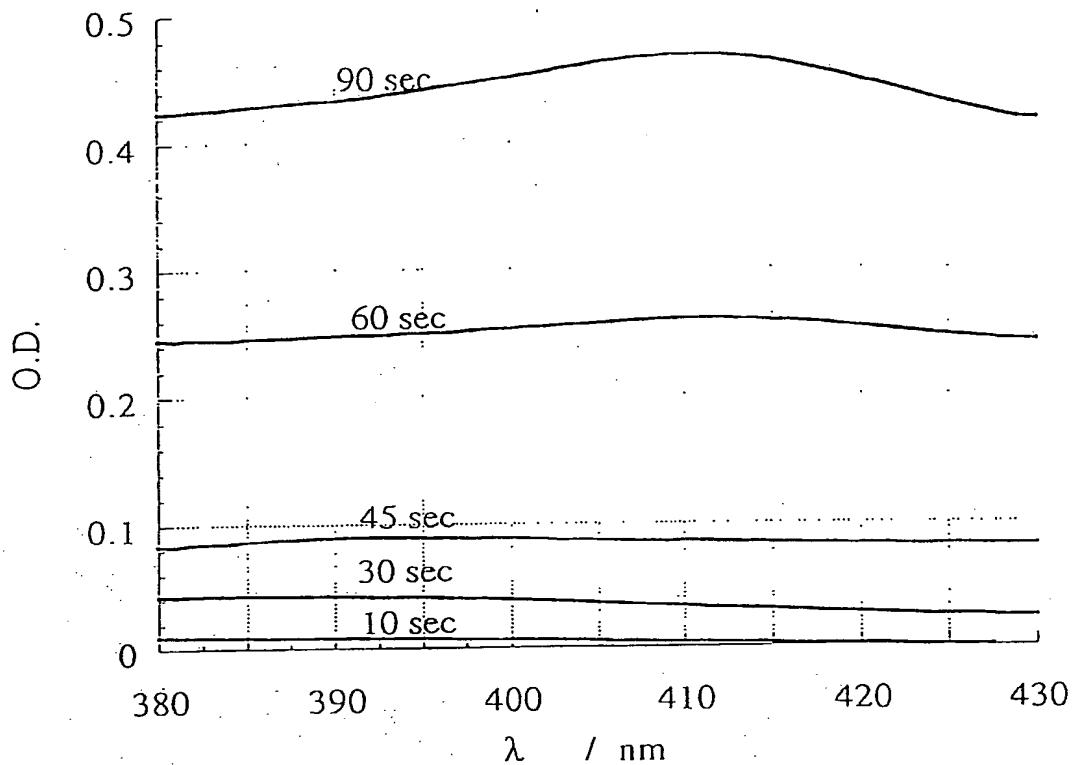


FIG 4E

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F 16 5 A

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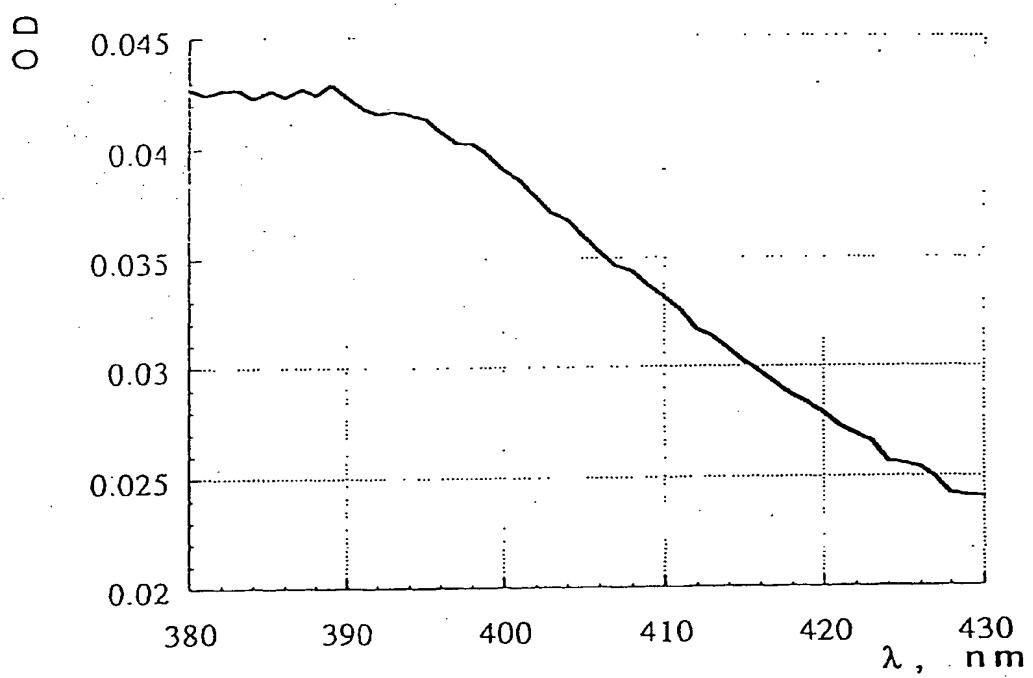


FIG 5B

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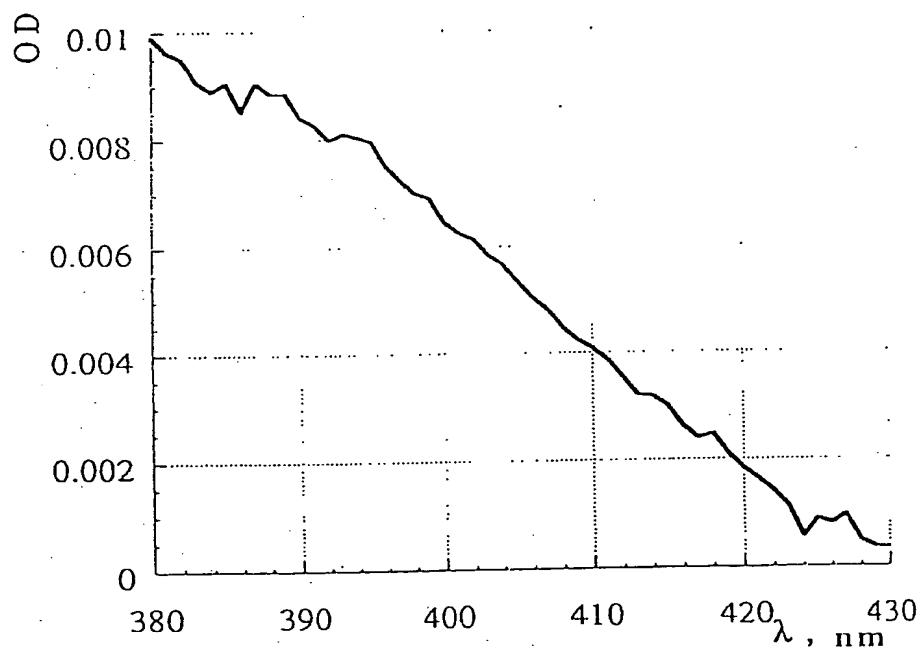


FIG 5C

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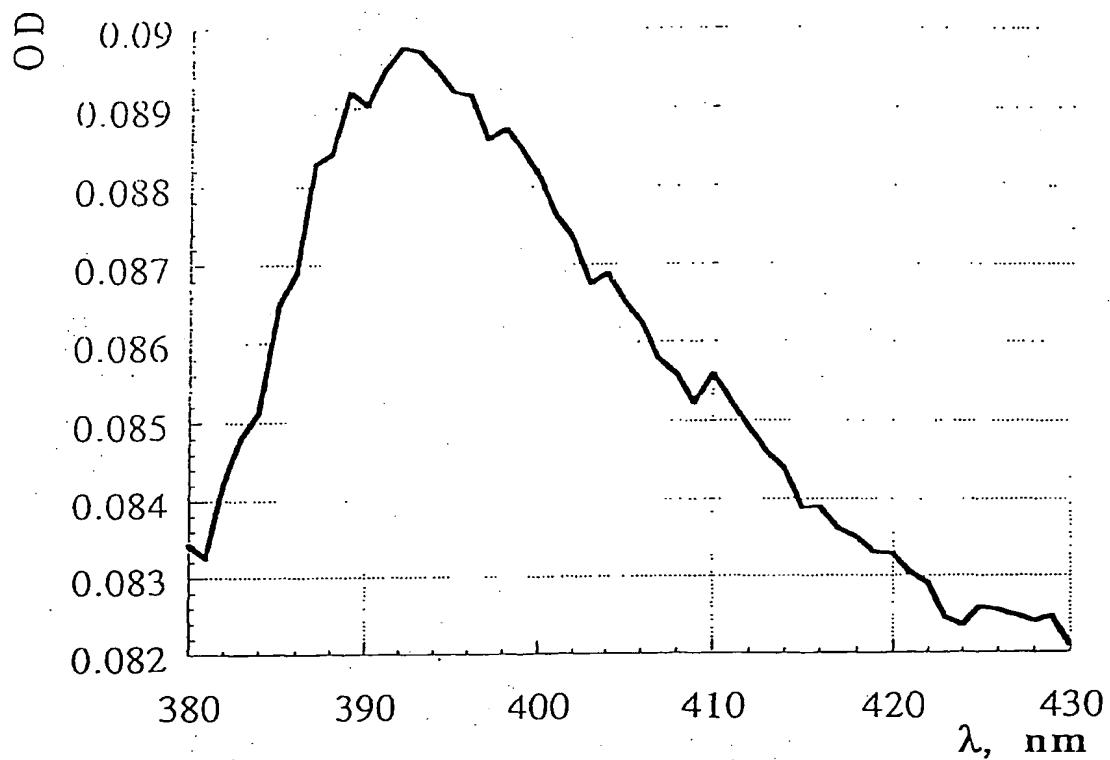


Fig 5 D

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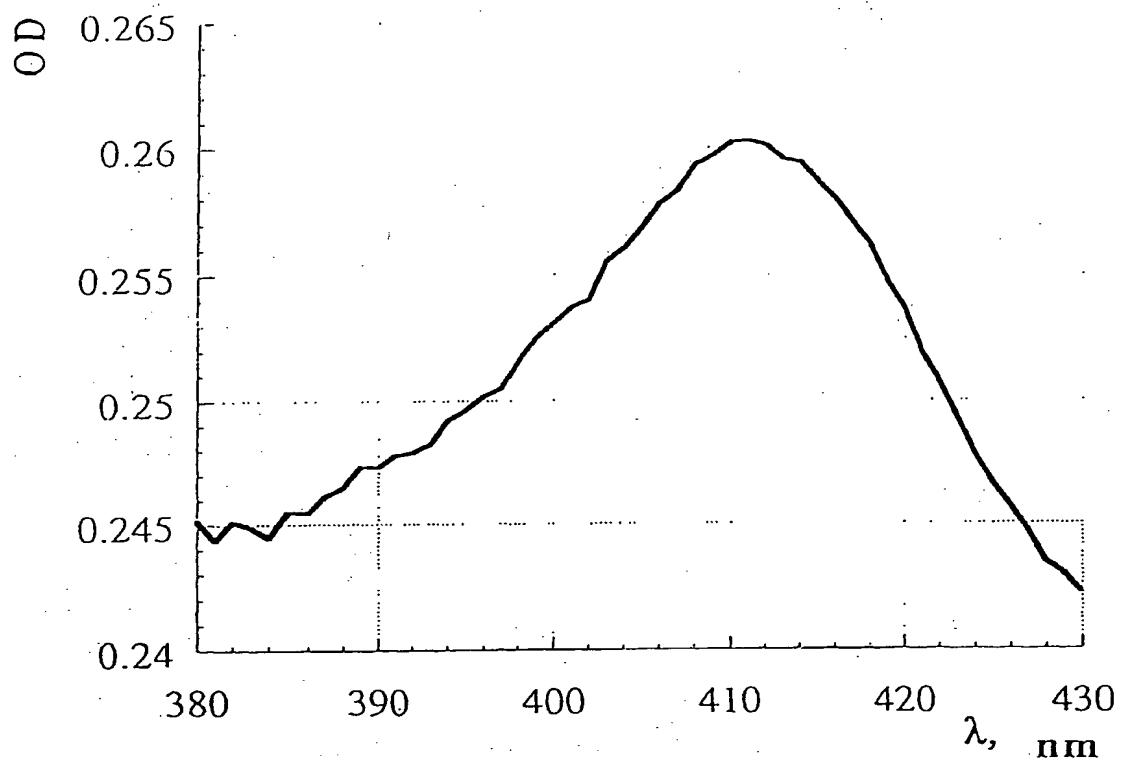


FIG 5E

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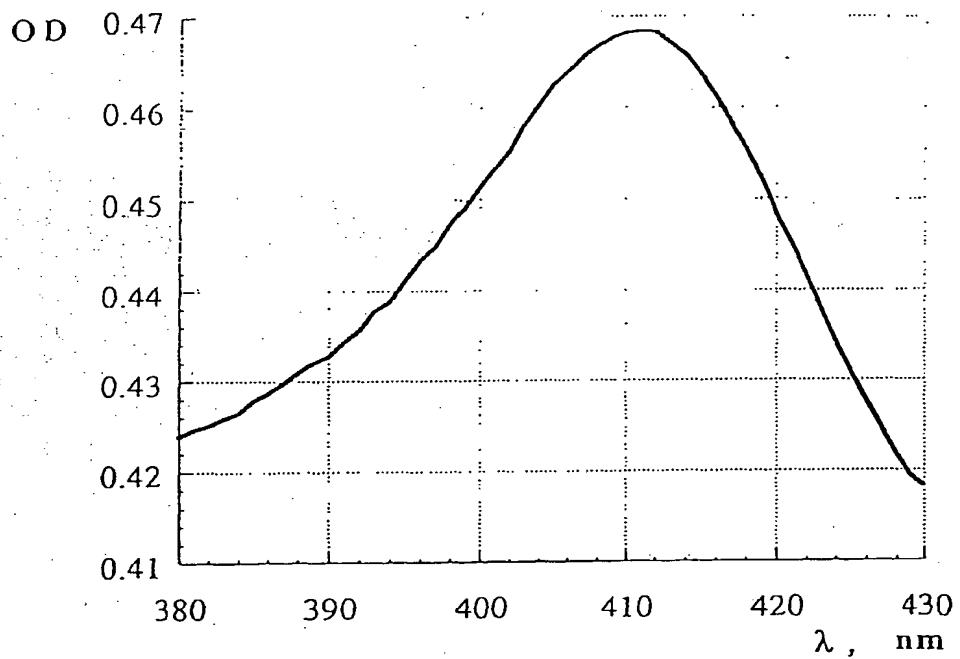


FIG 5F

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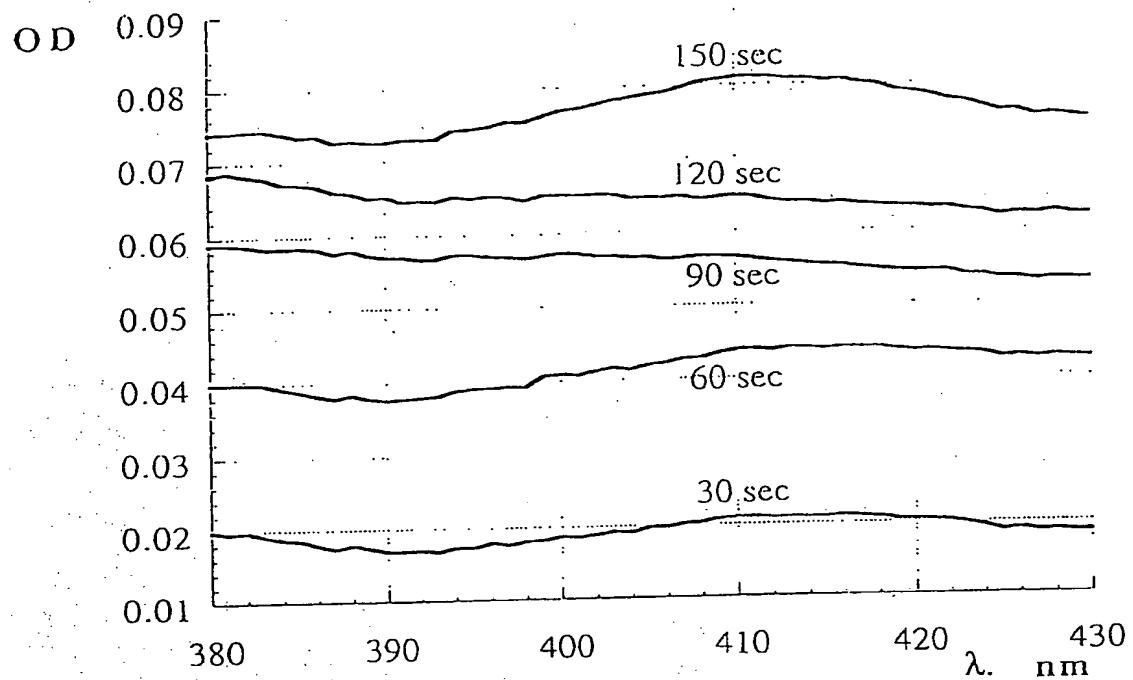
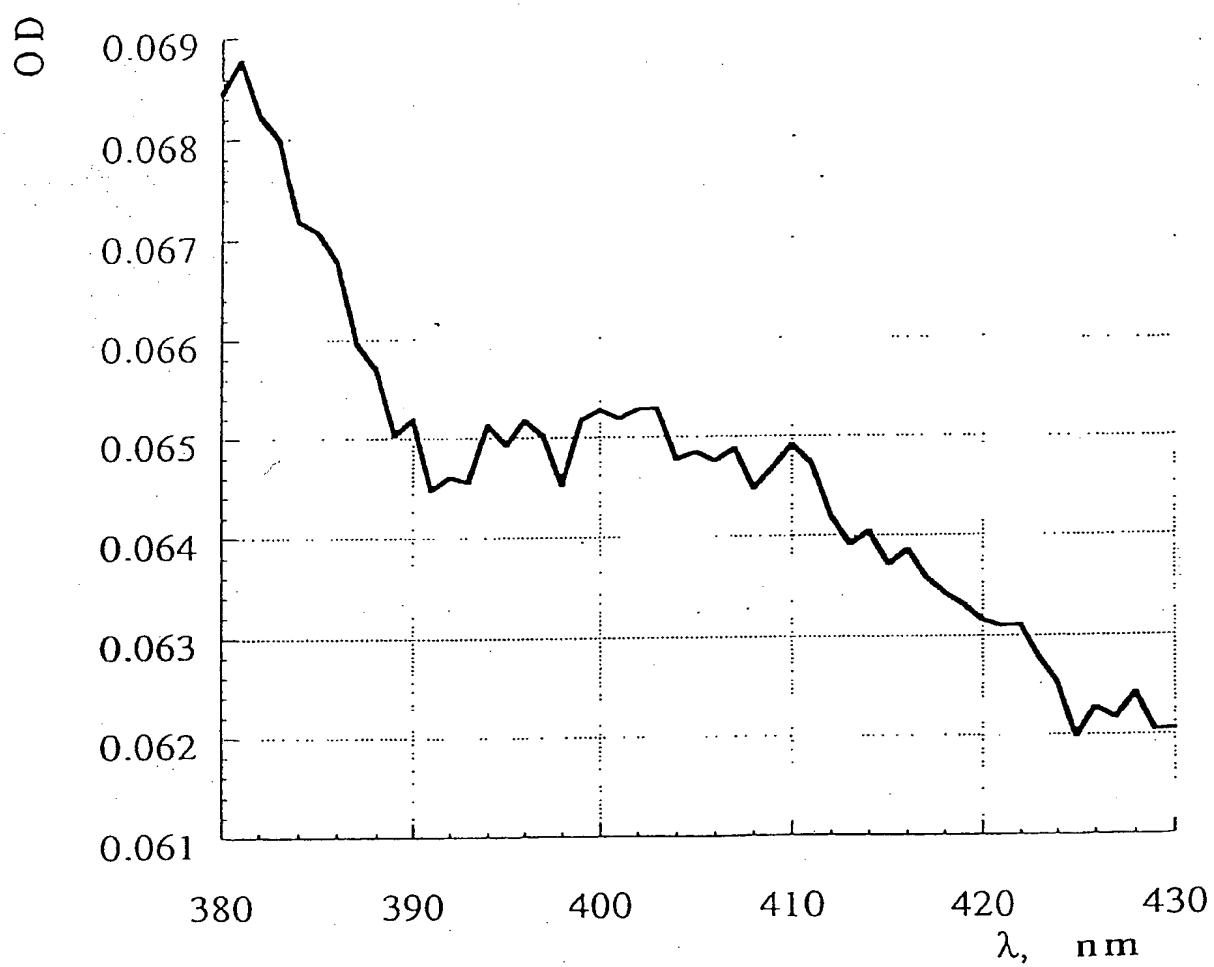


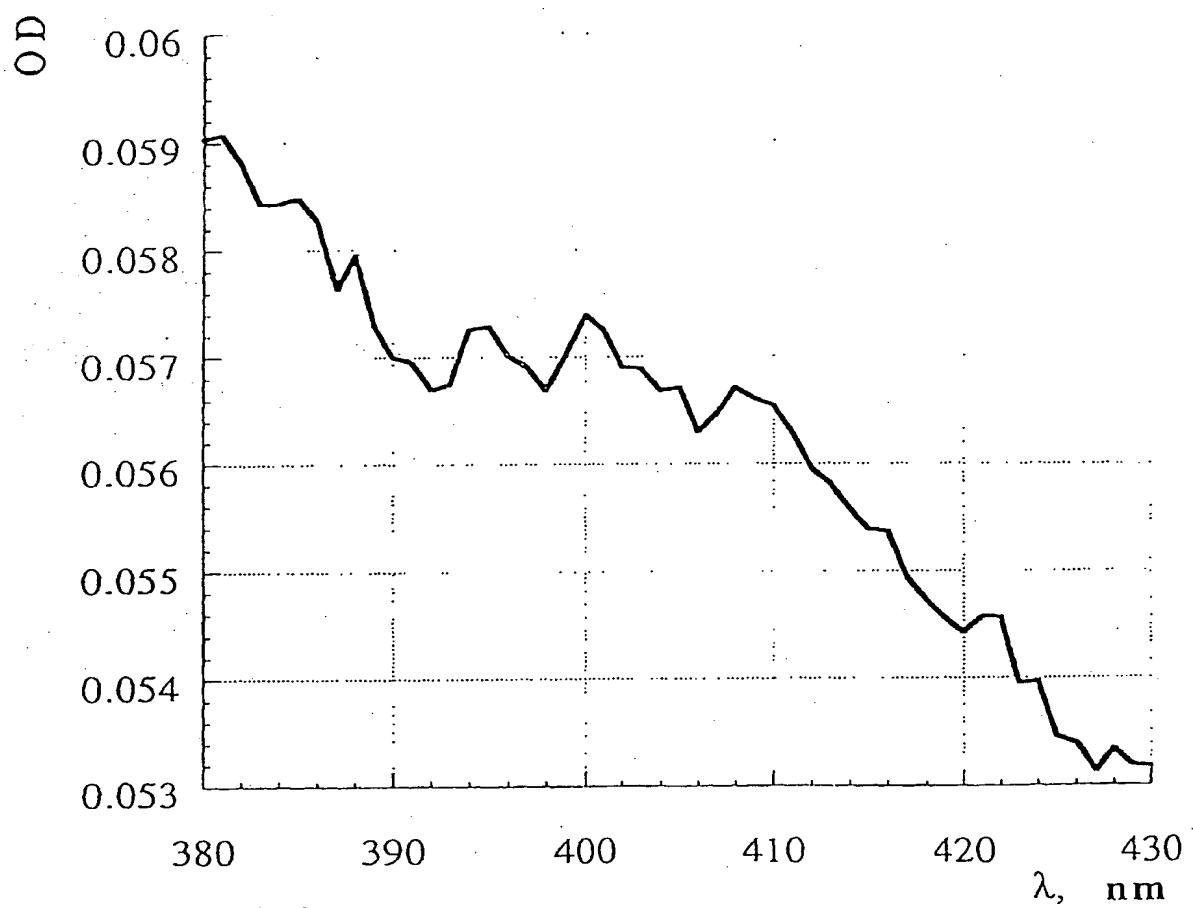
FIG 6 A

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F 16 6B

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F16 6c

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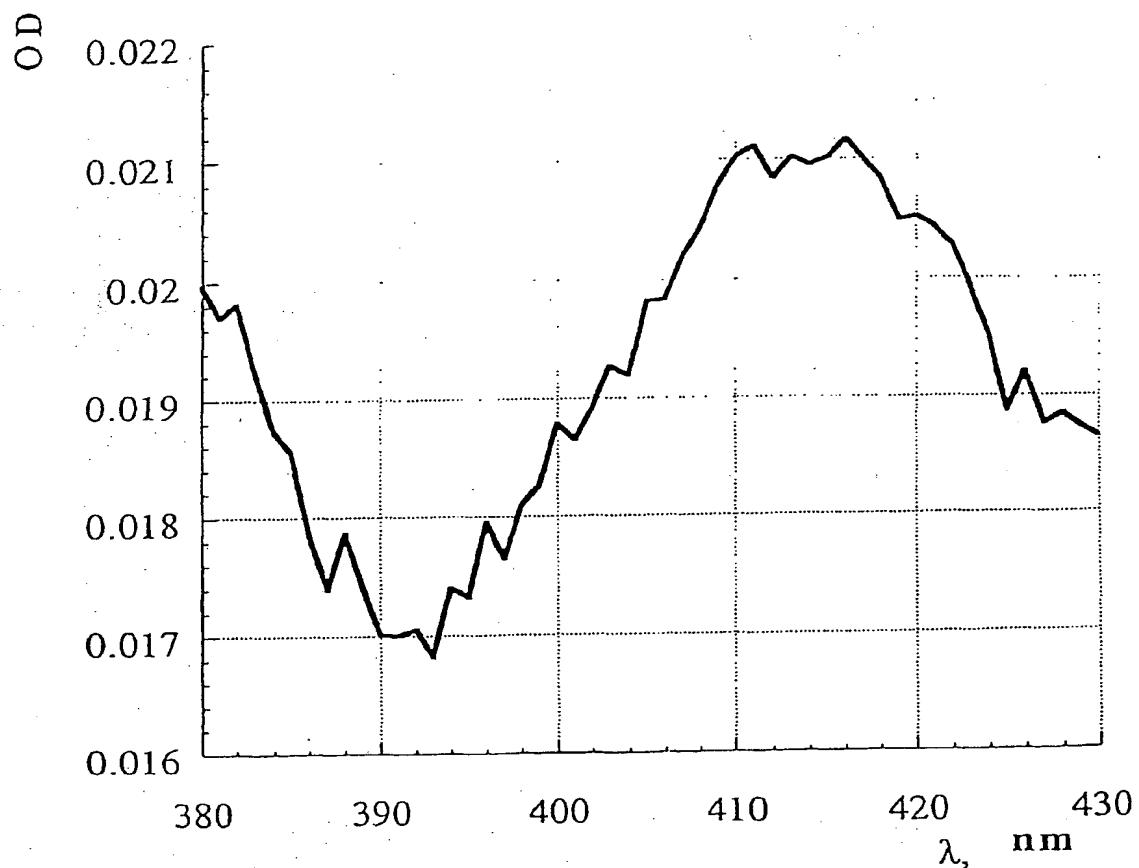


Fig 6D

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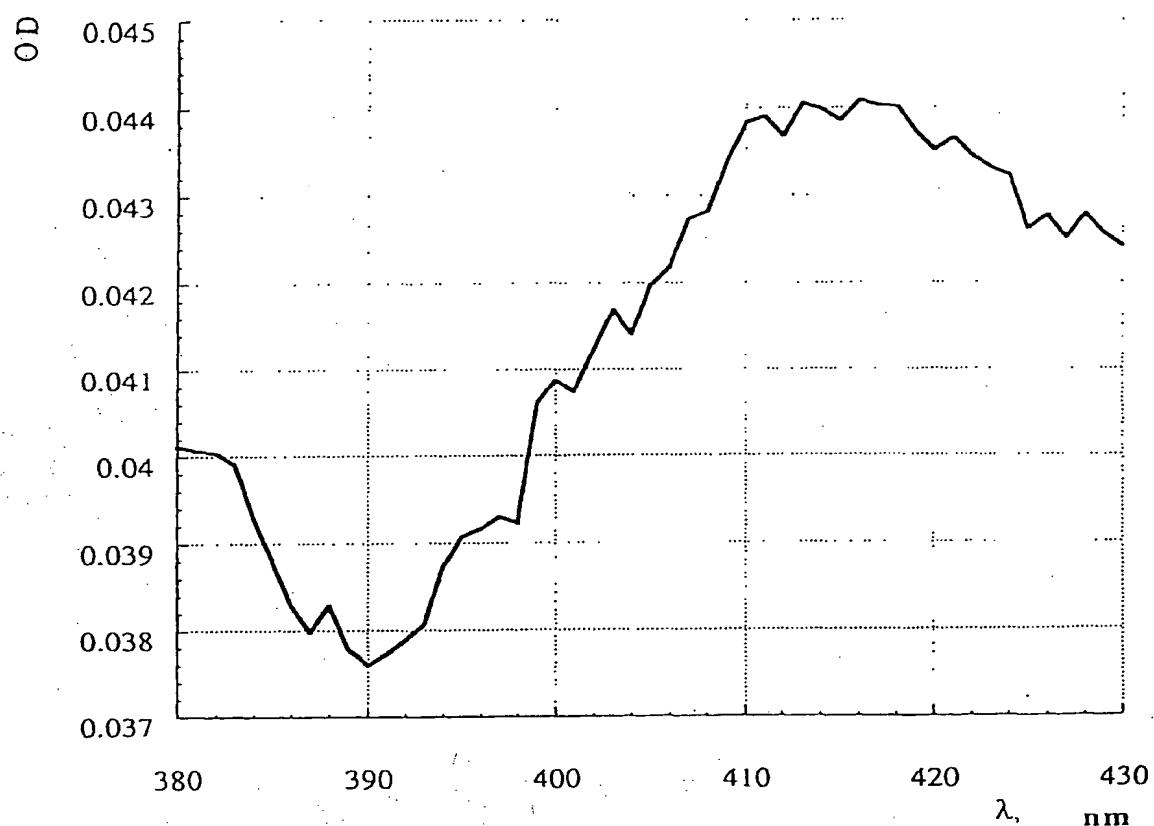
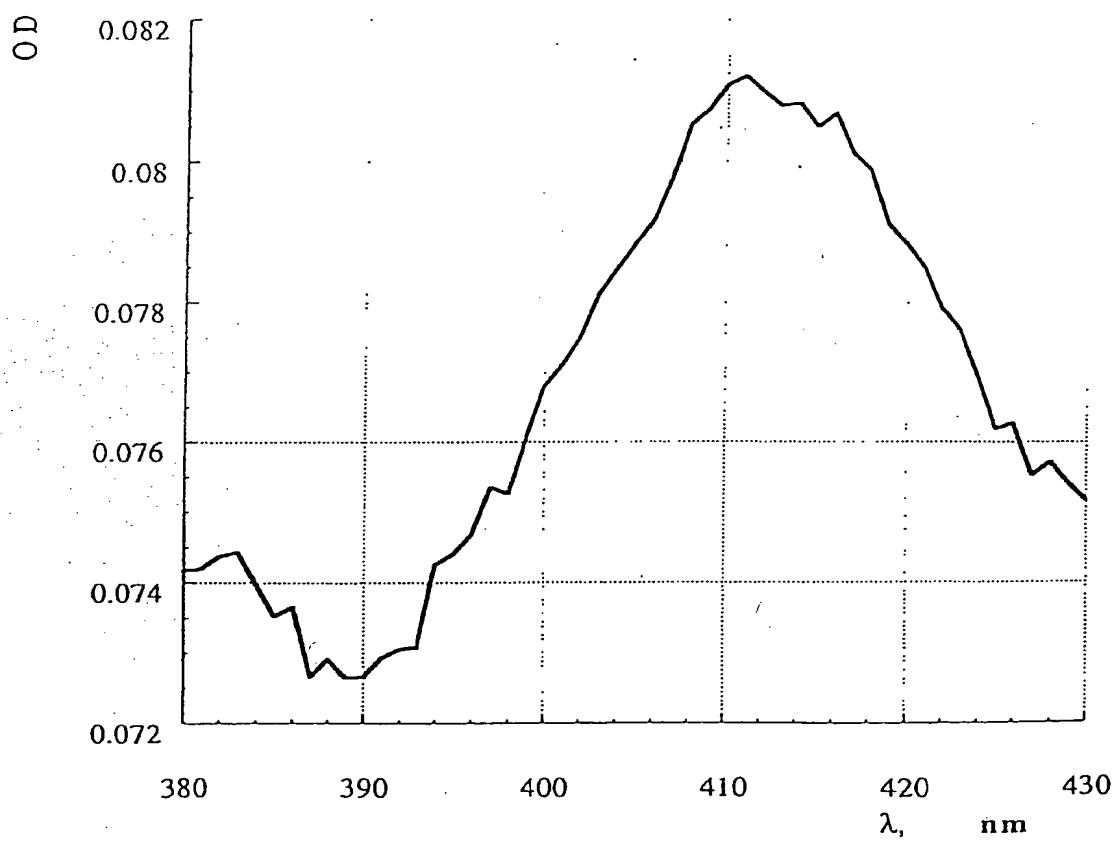


FIG 6E

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f16 6f

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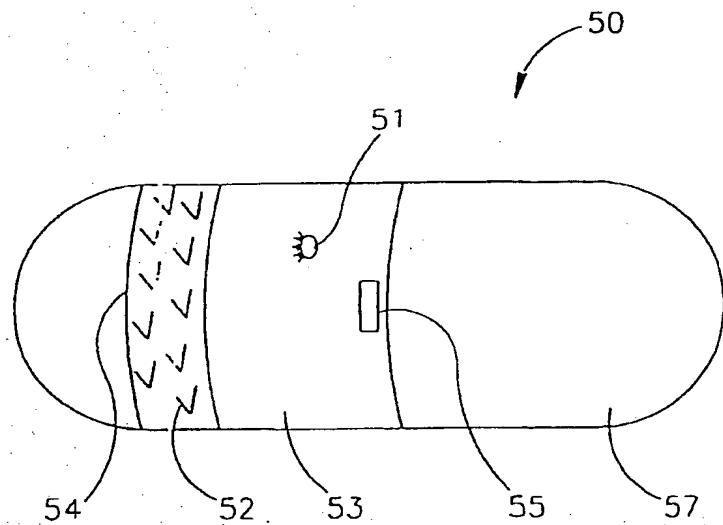


FIG. 7

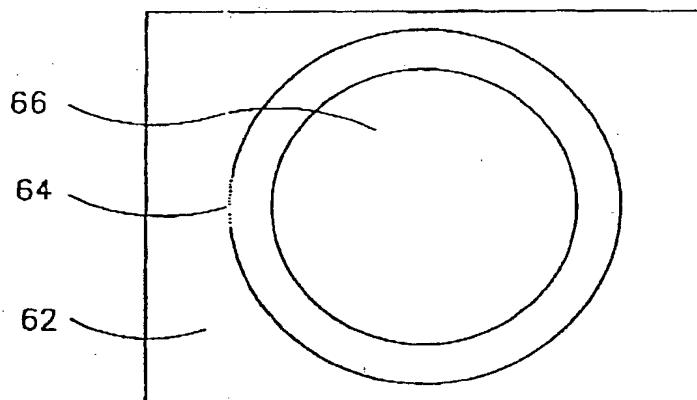


FIG. 8

The modified support is mounted on a structure which also includes a light source for illuminating through the coated support and an imaging device for capturing visual information obtained through the coated support. In the presence of blood, fibrin will be deposited onto the support consequently darkening any picture captured by the imaging device.

This structure can be tested for its durability and functionality as a detector of blood in a flow system through which buffer solutions comprising different concentrations of blood are injected. The effect on the light intensity as captured by the imaging device can be recorded. The coated support is also treated with acidic solutions having a pH in the range of 1.5 to 2, to examine possible effects of internal lumen (such as the stomach) acidity on the coating.

EXAMPLE 2

As shown in Fig. 3, a silylated glass or quartz support 42 is treated with compounds represented by compound III, resulting in a support having attached thereon a mediator group 44. Suitable compounds or molecules, represented by antibodies such as anti-Human IgG antibody 43 or Hemoglobin (Hb) antibody 45 are attached and immobilized to the mediator group. The immobilized Hb antibody, which can be attached to the mediator group or attached to the anti-Human IgG antibody 43, will induce the deposition of hemoglobin, the oxygen binding protein of red blood cells. Since hemoglobin absorbs blue light a change of color of the support is expected in the presence of blood.

The thus modified support is mounted onto a structure as described in Example 1 and the structure can be tested in a flow system as above.

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EXAMPLE 3

A support made of a plastic such as isoplast is coated with poly electrolytes such as poly aspartic acid, poly glutamic acid, cellulose acetic acid or poly acrylic acid (PAA). The poly electrolytes are immobilized onto the support through electrostatic interactions, hydrogen bonding and hydrophilic interactions. It was found, for example, that a PAA coating induces stable deposition of hemoglobin.

Plates of isoplast (4cm x 4cm) were cleaned with a detergent solution, rinsed